



**Coal Combustion Inc.**  
Understanding the business of coal

**Registration for Two-Day Coal Combustion for  
Power Plant Operators Class**

**Tampa, FL    December 13-14, 2017**

**Class:                    Coal Combustion for Plant Operators**  
**Date:                    December 13-14, 2017**  
**Location:              Tampa, FL - Area Hotel**

**Class Time:            8:30am to 4:30pm**  
**Registration Fee:    \$1,199.00**

Name: \_\_\_\_\_  
Title: \_\_\_\_\_  
Company: \_\_\_\_\_  
Address: \_\_\_\_\_  
Address: \_\_\_\_\_  
City, ST ZIP: \_\_\_\_\_  
Phone: \_\_\_\_\_  
Email: \_\_\_\_\_

Check, Visa, MasterCard or American Express  
Card Number: \_\_\_\_\_  
Expiration Date: \_\_\_\_\_ Security Code: \_\_\_\_\_  
Billing Address: \_\_\_\_\_  
Zip Code \_\_\_\_\_  
Signature: \_\_\_\_\_

**Please forward form to Rod at:**  
**[rod\\_hatt@coalcombustion.com](mailto:rod_hatt@coalcombustion.com)**  
**or Fax: (859) 873-0252**



## Class Outline

### Coal Quality Introduction

- Coal
- Moisture, Ash, Volatiles, Sulfur, Btu/lb
- Sizing, Slagging

Now we follow coal through the plant and examine how coal quality interacts with equipment performance, maintenance, and cost.

### Wet Coal

- Causes
- Measurements
- Solutions

### Dusty and Spontaneous Combustion

- Minimizing and controlling dust
- Clean up procedures
- Spontaneous Combustion potential
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### Combustion Process

- Coal Rank
- Air to fuel ratios
- Balancing furnaces
- Balancing burners
- NO<sub>x</sub> formation
- CO analysis

### Pulverizers

- Basic operation
- Adjustments
- Coal Quality Impacts
- Low Btu
- High Ash
- Reject material
- High Moisture



- Concern for fires
- Impact of high air flow
- Impacts on flame, NO<sub>x</sub> and SLAG

### Boiler Efficiency and Heat Rate Variables

- Boiler Efficiency vs. Excess Oxygen
- Moisture and Hydrogen Impacts
- Higher vs. Lower Heating Value
- Exit Gas Temperatures
- Steam Temperature Impacts on Heat Rate
- Carbon and CO Losses

### Ash Deposits - Introduction

#### Types of Ash Deposits

- Wall Slag
- Superheater Slag
- Convection Pass Fouling
- Low Temperature Deposits

### Causes of Ash Deposits

- Fuel Related
- Equipment Related
- Design Related

### Coal Testing

- The ASTM Fusion Temperature Test.
- Ash Levels
- Slagging and Fouling Indices.

#### Elemental loading

- Pounds of iron per million Btu
- Pounds calcium, sodium, and other elements
- Slagging with Bituminous Type Ash - High Iron
- Ash Chemistry
- Base to acid ratio, Slagging Index = Dry sulfur x B/A
- Iron squared term



### Soot Blowing

- Minimizing slags with combustion.
- Controlling slag with soot blowers
- Preventative blowers - IR
- Reactive blowers IK
- Other soot blowing, air heater, SCR

### How Slags and other Ash Deposits Cause Tube Leaks

- Furnace Corrosion
- High Temperature Corrosion
- Erosion
- Erosion and particle size and velocity

### Pollution Control

- Ammonia Slip and NOX SCR
- Air Heater Pluggage and Leakage
- Pollution control equipment basics
- Particulate
- SO<sub>2</sub>
- Mercury
- SO<sub>3</sub>

### Summary and Exam